User:

Tuesday, 4/4/2006 10:23:25 AM

Linda Lacelle

Process Sheet

Customer Job Number

: CU-DAR001 Dart Helicopters Services

: 26485

Estimate Number : 10156 :N/A P.O. Number

: 4/4/2006 This Issue : NC Prsht Rev.

: N/A

: 25372

Type

S.O. No. : N/A

: PURCHASED PARTS

Part Number

Due Date

Drawing Name

Drawing Number

: D2529 REV D1 : N/A **Project Number**

Drawing Revision Material

:NIA : 4/5/2006

: D1

: D2529

: WASHER

1,000 Um:

Qty:

Each

Previous Run Written By

Comment

First Issue

Checked & Approved By

: Est:

C 01.09.18 Added purchasing info CB

COMMENT BELOW

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

Comment: PURCHASING

Issue P/0: 0000 938

Possible Supplier: Acklands, P/N: PFS FW14S1

Aloce 104104

PURCHASING

2.0

3.0

D2529P

Comment: Qty.:

1.0000 Each(s)/Unit Total: 1000.0000 Each(s)

WASHER

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Date: User:

Tuesday, 4/4/2006 10:23:26 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 26485

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21



1,00g

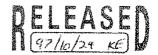
Job Completion



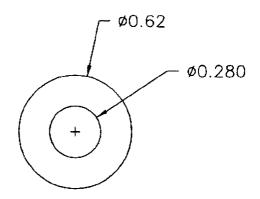




DE	SIGN	DRAWN BY	
"	W.	KE	DART AEROSPACE LTD
_	**		VICTORIA INTERNATIONAL AIRPORT, CANADA
CH	ECKED	APPROVED	DRAWING NO. REV. D
	X2	141	D2529 SHEET 1 OF 1
DA	ΙE		TITLE SCALE
97	7.10.14		WASHER 2:1
А		95.12.22	NEW ISSUE
8	3	96:08:28	ADD SS
С		97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.
		97.10.14	CHANGE THICKNESS (TSR A144)
Di	# 7	F 02.12.16	ADDED AISI 303



REFERENCE ONLY



4E 44100A

AISI 304/316/303 (REF. DART SPEC M303R)
MATERIAL: STAINLESS STEEL 0.032-0.063 THICK
TOLERANCES ARE PER DART QGT 018
BREAK ALL SHARP EPGES 0.005 TO 0.010

ACKLANDS GRAINGER.		ACKLANDS – GRAINGER INC. 765 CAMERON ST. HAWKESBURY ON K6A 2B7 (613) 632–2739			ENVOYEZ	R E M I		PO I WIN	зох	LANDS - GRAINGER IOX 2970 NIPEG MB R3C 4B5				INC.				PACKING SLIP ON INVOICE TO FOLL PACKING SLIP#				PAGE PAGE NO			
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